

## Common Mistakes Made (and How to Avoid Them)

- 1) Make sure to check [www.conde.com/reveal](http://www.conde.com/reveal) for the latest instructions. Given the fact that Reveal-S Film will go through formulation changes to enhance the quality of the product, this means that printing and application instructions may change. Reveal-S Instructions have a version code and date stamp.
- 2) Make sure you are applying the Reveal-S Profile when printing from your ink-jet sublimation printer. Using an old profile (or no profile) may result in inconsistent color and may effect the release of the Reveal-S “Smart Coating” onto your garment. Make sure to check [www.conde.com/reveal](http://www.conde.com/reveal) for the latest profile for your printer.
- 3) Make sure to properly calibrate your heat press for use with Reveal-S Film. We recommend using a metal pyrometer or a metal-tip candy thermometer to ensure your heat platen is at proper temperature.
- 4) When pressing Reveal-S film, do not use a cover sheet, since it may deflect the heat required for the Smart Coating to properly release. If you use a Teflon Cover over the top platen of your press, remove it before attempting to use Reveal-S Film.
- 5) Reveal-S Film should be removed from your garment while the film is hot. Do not allow the Reveal-S Film to cool onto the fabric!
- 6) Reveal-S Film should be removed from the garment in the same direction as the “grain” or stitching of the garment. For most garments, this means removing the film “top-to-bottom” or “bottom-to-top”. Removing Reveal-S film against the grain of the garment may not allow the “Smart Coating” to properly bond to the fibers of your garment.
- 7) Make sure to recommend our “Reveal-S Washing Instructions” to your clients for proper care of their decorated garment. Please see our “Reveal-S Washing Instructions” for more information.

