

# Water Slide DARK for Color Laser

## Application Instructions

### NOTES

#### Recommended Materials

White or Light Colored Candles  
Glass  
Metal  
Wood  
Soap

#### Accessories Required

Computer, Color Laser Printer, Large Water bowl, Dish Soap.

#### Printable side

The printable side is the white glossy coated side.

#### Storage

Paropy CL Water Slide has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight, and humidity.

#### Tips

For extra durability on candles, we suggest using a glue stick to help adhere the WT transfer paper.

The candle can also be heated with a blow dryer to soften the wax before applying the transfer.

**Water Slide DARK** will allow image transfer to objects that cannot be heated with a commercial heat press. Substrate can be any color for use with this product, as Water Slide Dark provides a white background. However, if your substrate is white or light-colored, Condé recommends using Water Slide Light for image decoration.

This paper will work in most Oil-Based and Non-Oil Laser Copiers and Printers. It is recommended that feed this paper through your Bypass or Multi-Purpose Paper Tray. If transfers jam within the fuser assembly of your color laser printer, discontinue use immediately.

#### Step 1

Feed transfer paper into laser printer so that the printer is printing on the printable side (white glossy coated side). It is recommended to use the bypass tray when printing.

#### Step 2

Design your image and and resize if necessary. Print the design right reading

#### Step 3

Trim your image. It is recommended to use a cutter/plotter to trim accurately. Any untrimmed, unimaged areas will turn white when transferred. Use 25mm offset, at around 60gf, 5-10cm/s speed.

#### Step 4

Fill suitable sized bowl with water and add about 5-10% liquid dish soap.

#### Step 5

Then place the imaged paper in bowl for 3-4 minutes.

#### Step 6

Gently remove the film from the paper backing. If possible this step should be done while the paper is in the water bowl.

#### Step 7

Lay imaged film onto substrate with the image face up. With a sponge and finger, gently correct position of image and iron out air bubbles.

#### Step 8

Let the transfer and material dry for at least 6-8 hour before handling.

#### Step 9 (optional)

To improve scratch resistance, the imaged substrate can be heated at 130°C-150°C for approximately 30 mins. This step can be done only on heat resistant objects.

For tutorial videos on this product, visit

