



# Condé JetMPrints Opaque II

IJP057 8.5"x11"/50 Sheets

IJP059 11"x17"/50 Sheets

LOT#

## INSTRUCTIONS

### STEP 01

Load JetMPrints Opaque II into the Bypass or Multi-Purpose Tray of your inkjet printer. Print to the blank coated side of the media.

### STEP 02

Design graphic, add cut lines if you plan to use a cutter/plotter. Size to fit within the media size. Print using "photo quality" or "best quality" print mode. Remember to print and cut design as "right reading".

### STEP 03

Once design is cut, weed away excess material using a weeding tool or tweezers.

### STEP 04

Place garment within a commercial heat press and pre-press your fabric material for 5 seconds.

### STEP 05

Place your printed JetMPrints Opaque II transfer "face up" on your fabric and **cover with a silicone sheet**.

### STEP 06

Apply the JetMPrints Opaque II transfer to your fabric at 375°F / 190°C for 25 seconds with a medium pressure.

### STEP 07

**Allow the silicone sheet to cool before removing.**

## PRODUCTION NOTES

**Printing Inks:** Dye or pigment inks are recommended  
**Print Mode:** Photo Quality / Best Quality  
**Image:** Right reading  
**Press Time:** 25 seconds  
**Temperature:** 375°F / 190°C  
**Pressure:** Medium  
**Blade Angle:** 45°  
**Blade Force:** 40-75g  
**Wash Temp:** Up to 105°F / 40°C

### Notes:

#### Recommended Fabrics

Black or dark-colored: 100% cotton, cotton / poly blends, 100% polyester, and satin.

#### Accessories Required

Computer, inkjet printer, heat press, **matte silicone or gloss finishing paper**, cutter/plotter (optional), scissors (optional)

#### Printable Side

Blank coated side of media. Backing sheet is back-marked.

#### Cutting Notes

Condé recommends performing a test cut prior to any production. Remember that cutter/plotter settings may need to be adjusted as cutting blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for text and logos.

#### Wash and Dry Instructions

Wait 24 hours before washing your decorated fabric. Machine wash in cold or warm water (>105°F). Do not use bleach or liquid fabric softener. Line dry, air dry or tumble dry using low heat.

#### Storage

Store in zipper bag or sealing container until ready for use. Keep away from direct heat, sunlight and moisture.

#### Non-Continuous Parts / Cut Pieces

Application tape or film should not be used with this product. Try to design your graphic without cut pieces, or move pieces by hand to your fabric material for pressing.



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