



Condé LaserMPrints Opaque for Cotton

CLP017 8.5"x11"/50 Sheets

CLP019 11"x17"/50 Sheets

LOT#

INSTRUCTIONS

STEP 01

Load LaserMPrints Opaque for Cotton into the Bypass or Multi-Purpose Tray of your color laser copier or color laser printer. Print to the blank coated side of the media.

STEP 02

Design your image or graphic, adding cut lines if you plan to use a cutter/plotter. Size to fit within the media size. Print using "Heavy Paper" or "Labels" print mode. Remember to print and cut design as "right reading".

STEP 03

Once design is cut, weed away excess material using a weeding tool or tweezers. Application film can be used to remove cut pieces of LaserMPrints Opaque for Cotton from the backing sheet.

STEP 04

Place garment within a commercial heat press and pre-press your fabric material for 5 seconds.

STEP 05

Place your printed LaserMPrints Opaque for Cotton transfer "face up" on your fabric and **cover with a silicone sheet**.

STEP 06

Apply the LaserMPrints Opaque for Cotton transfer to your fabric at 350(F) / 175(C) for 30 seconds with a medium pressure.

STEP 07

Allow the matte silicone sheet or gloss finishing sheet to cool before removing.

PRODUCTION NOTES

Paper Type: Heavy paper / Labels
Image: Right reading
Press Time: 30 seconds
Temperature: 350°(F) / 175°(C)
Pressure: Medium pressure
Blade Angle: 45°
Blade Force: 40-75g
Wash Temp: Up to 105°(F) / 40°(C)

Recommended Fabrics

Black or dark-colored: 100% cotton, cotton / poly blends, and satin.

Accessories Required

Computer, inkjet printer, heat press, **matte silicone or gloss finishing paper**, cutter/plotter (optional), scissors (optional).

Printable Side

Blank coated side of media. Backing sheet is back-marked.

Cutting Notes

Condé recommends performing a test cut prior to any production. Remember that cutter/plotter settings may need to be adjusted as cutting blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for text and logos.

Finishing Options

Use a Matte Silicone Sheets (SS8511XXV or SS1117XXV) to give your design a matte finish or our Gloss Finishing Paper (GFP-1116XXV) to give your design a glossy finish.

Wash and Dry Instructions

Wait 24 hours before washing your decorated fabric. Machine wash in cold or warm water (>105°(F)). Do not use bleach or liquid fabric softener. Line dry, air dry or tumble dry using low heat.

Storage

Store in zipper bag or sealing container until ready for use. Keep away from direct heat, sunlight and moisture.

Non-Continuous Parts / Cut Pieces

Application Tape or Film can be used with this product. Condé recommends a low-tack application tape to reduce risk of sticking to backing sheet or fabric material.

Heat Application

Do not overheat LaserMPrints Opaque for Cotton, as this may result in color fading and wash durability issues. If necessary, use a separate thermometer to calibrate your commercial heat press.



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PRODUCT INFORMATION

Introducing Condé Systems' LaserMPrints Opaque for Cotton!

LaserMPrints Opaque for Cotton is a single-step paper for use with non-oil color laser copiers and color laser printers. This product is designed to digitally decorate black and dark-colored fabrics, ranging from t-shirt material to canvas and denim. LaserMPrints Opaque for Cotton can be used with a cutter/plotter and application tape to produce "contour cut" graphics. Silicone sheets are required for heat application to fabric. Use our Matte Silicone Sheets (SS8511XXV or SS1117XXV) to give your design a matte finish or our Gloss Finishing Paper (GFP-1116XXV) to give your design a high-gloss finish.

LaserMPrints Opaque for Cotton is recommended for use with 100% Cotton and Cotton/Poly blend material with 50% polyester content or less. LaserMPrints Opaque for Cotton is not recommended for 100% polyester or other synthetic materials. Make sure to test any blend material for dye migration by applying a blank piece of opaque material and heat at recommended temperature and time. If LaserMPrints Opaque for Cotton test material discolors, then try LaserMPrints Opaque for Polyester or use a different fabric material.



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