

Figure 1-1

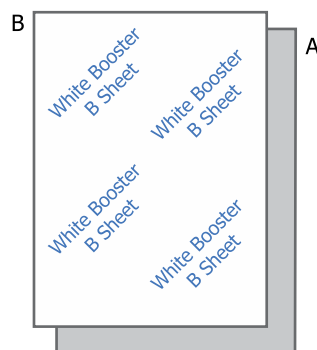


Figure 7-1

A sheet (grey) on bottom with matte side face up.
B sheet on top with backmark face up

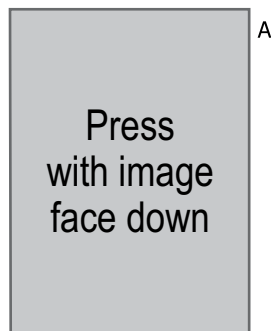


Figure 11-1

Press A sheet to shirt with glossy side face up

APPLICATION INSTRUCTIONS

Printing Your Image onto the A Sheet

- Step 1:** Using your software (eg. Photoshop, Illustrator) create the white toner mask (refer to your White Laser Toner user manual).
- Step 2:** Load A sheet into Printer. Printable side is the matte side.
- Step 3:** Set Print mode to "Films". To do this, go into your printer driver setting and set the media type to "Films".
- Step 4:** Feed A sheet into the bypass tray of your color laser printer so that the Matte side is face up (Figure 1-1).
- Step 5:** Print the image mirrored (The print driver has mirror image option checked by default).

B Sheet Transfer

- Step 6:** Before first press, preheat lower platen for 30 seconds.
- Step 7:** Place imaged A sheet on heat press with image face up (matte side up).
- Step 8:** Place B sheet on top with coating face down (blue backmark face up) (Figure 7-1).
- Step 9:** Press at 320°F (160°C) for 60 seconds using firm pressure.
- Step 10:** Peel A and B sheet apart immediately after pressing.
Note: Coating from B sheet will stick to areas with toner on A sheet. If toner from A sheet sticks to B sheet, increase the temperature by 5°F.

T-shirt Transfer

- Step 11:** Place shirt on heat press and pre-press for 5-10 seconds to remove moisture.
- Step 12:** Leave shirt on heat press, and place imaged A sheet on top of shirt with image face down (glossy side face up). Press the shirt at 320°F (160°C) for 30 seconds.
- Step 13:** Wait a minimum of 5 minutes and peel the A sheet off shirt when completely cold.
- Step 14:** **Repress shirt with silicon sheet for another 30 seconds for increased wash resistance.**

Important: TrimFree IC Dark requires a professional swing-away heat press.





Condé LaserMPrints TrimFree IC Dark

CLP015 8.5"x11"/50 Sheets

CLP016 11"x17"/50 Sheets

LOT#

TIPS AND HINTS

Recommended Fabrics

White, Black, or Colored:

100% cotton

100% polyester

Poly/cotton blends

Accessories Required

Computer, White Toner Color Laser Printer with white toner, Professional Heat Press. Paropy CL TrimFree Dark (A and B sheet)

Printable Side

The printable side of the transparent A sheet is the matte side

Paper Setting

Ensure you are using the paper mode "films". If other paper modes are used, the paper may jam or the white may not fuse properly onto the paper.

Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use firm pressure.

Separating A-B Sheet

When separating A-B sheet (step 10), peel immediately. No toner should stick on B sheet. If toner sticks on B sheet, increase temperature by 5°F and slightly increase the pressure.

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F. Hang dry only (dryer machine not recommended).

Storage

CL TrimFree Dark has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

APPLICATION SUMMARY

	Printing A sheet	B sheet transfer	T-shirt Transfer
Printer:	White Toner Printers	-	-
Print Mode:	Films	-	-
Image:	Mirror	-	-
Press Time:	-	60 sec.	30 sec.
Temperature:	-	320°F (160°C)	320°F (160°C)
Pressure:	-	Firm	Maximum
Peel:	-	Hot	Completely Cold
Repress	-	-	Repress for 30 secs with silicon sheet for increased wash resistance
Wash Temp.:	-	-	105°F (40°C)

All technical information & recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

Important: TrimFree IC Dark requires a professional swing-away heat press.



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