

**COMMUNICATING PLACEMENT FOR PROPER REGISTRATION:
GRAPHIC DESIGN TO SUBLIMATION**

worksheet draft 1

SCHEMATIC



7 panels
45"x45" Total area
of installation

Please place your numbered schematic here with any special notes.

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HOW TO PLACE PANELS ON TRANSFER FOR SUBLIMATION:

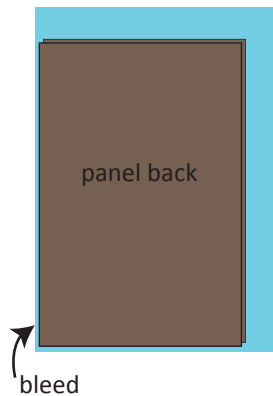
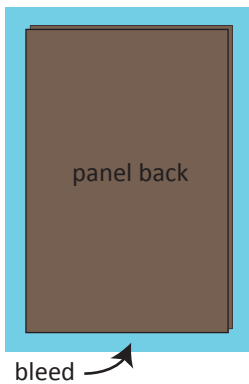
--Graphics were formatted with a 0.1" bleed on EACH EDGE.

--When sublimating, panel should be:

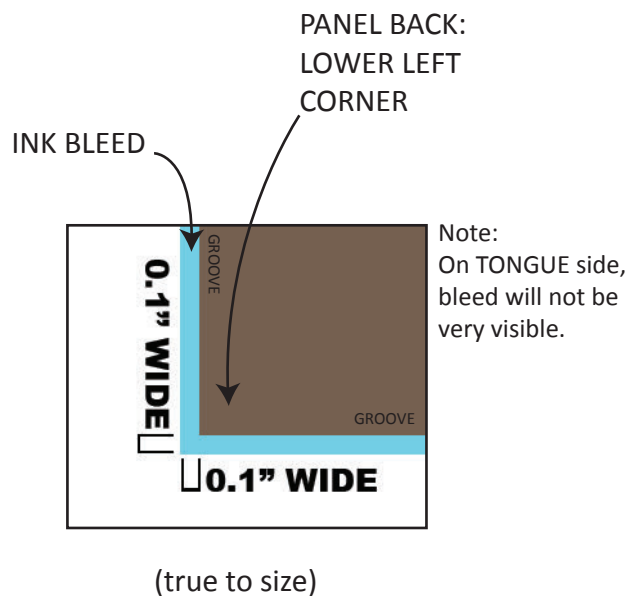
centered from top view
(equal bleed on all edges)

measure from groove side
(bleed may be less visible on tongue side)

other _____
(please sketch how the bleed should work)



---Be very careful to maintain alignment when wrapping/ taping transfers around panel edges.



Please use this space to communicate any further information the sublimation team may need.

SUBLIMATION INSTRUCTIONS

Following guidelines from graphic designer on previous pages, carefully orient image transfer to align correctly with tongue and groove configuration. Pay special attention to bleed instructions and handle wrapped panels carefully to maintain correct alignment.

Phase 1 (image transfer)

---Set temperature to 400 deg f.

---Set time to 2 minutes.

---Set pressure to 70 psi.

Sublimate in center of heat press with coating side face up.

Phase 2 (cooling)

Remove panel from press. Board will have curled up slightly.

Place panel with coating side face down on floor to cool.

Phase 3 (flattening)

When completely cool, place panel with coating side face down in center of heat press.

---Set temperature to 400 deg f.

---Set time to 20 seconds.

---Set pressure to 70 psi.

Press panel, then place panel with coating side face up on floor to cool.

Identification

If not already marked, mark the back of each panel with corresponding number on floor panel design schematic.

Acclimatization

Let panels rest in installation area 24-48 hours before installation.